

| Date:                  |  |
|------------------------|--|
| Customer & Location:   |  |
| Reviewed with Contact: |  |
| Service Rep:           |  |
| ·                      |  |

| 1st operation roll number: |     | Lid feed timing correct:      | Y/N |
|----------------------------|-----|-------------------------------|-----|
| 2nd operation roll number: |     | Use timing plug to set rails: | Y/N |
| Lid feed guides good:      | Y/N | Can handling parts good:      | Y/N |

|           | Spring Pressure | Lever End Play | Lever Horizontal<br>Play | Spindle End Play | Roll Height 1st Op | Roll Height 2nd Op | Pin Height       | Chuck Condition | K.O. Pad<br>Height |
|-----------|-----------------|----------------|--------------------------|------------------|--------------------|--------------------|------------------|-----------------|--------------------|
| Standard  | Can Specific    | .003 Max       | <.004                    | < .002           | .002003            | .004005            | Can/Lid Specific | Clean           | 0.150              |
| station # |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 1         |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 2         |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 3         |                 |                |                          |                  |                    |                    |                  |                 |                    |
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| 7         |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 8         |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 9         |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 10        |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 11        |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 12        |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 13        |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 14        |                 |                |                          |                  |                    |                    |                  |                 |                    |
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| 15        |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 16        |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 17        |                 |                |                          |                  |                    |                    |                  |                 |                    |
| 18        |                 |                |                          |                  |                    |                    |                  |                 |                    |

| Notes: |  |  |  |  |  |  |
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